

NOTES: UNLESS OTHERWISE SPECIFIED

DIMENSION

- 1. LASER CUT PATTERN
 - INTERRUPTED SPIRAL CUT PATTERN
 - LASER CUT KERF = 0.0012 ± 0.0003 [0.0254MM]
 - PITCH = 0.010 [0.254MM]
 - CUT ANGLE = 65°
 - UNCUT ANGLE = 15°
 - CPR = 4.5

RAW MATERIAL

- 2. 20G-UTW STANDARD GAUGE AND TOLERANCING
- 3. 304 SS, FULL HARD

CLEANING AND PASSIVATION

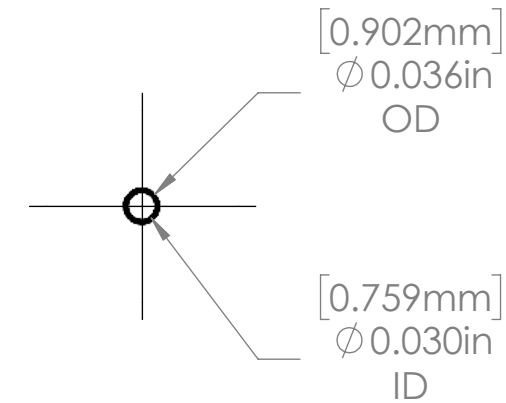
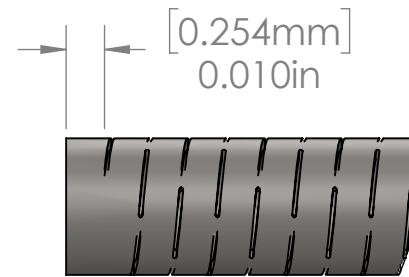
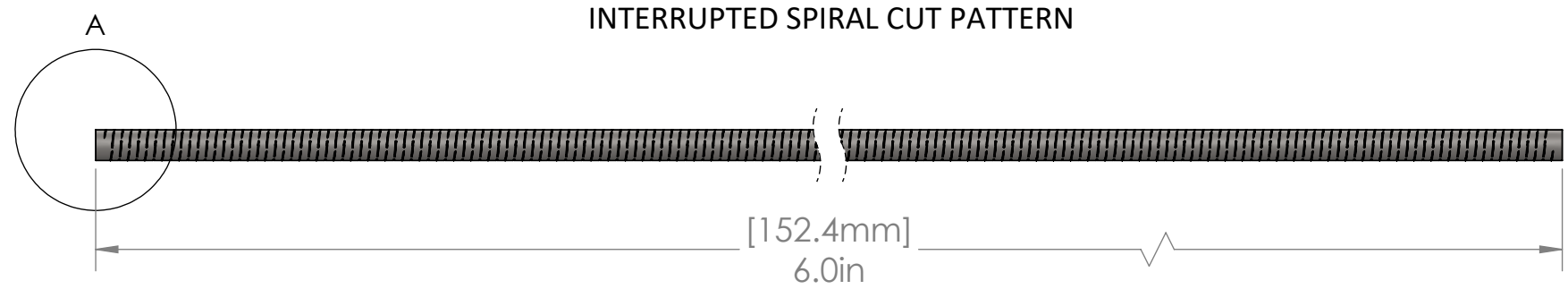
- 4. PARTS FREE OF OIL, DIRT, CONTAMINATION, ETC.
- 5. PARTS CLEANED PER ASTM A380
- 6. PARTS PASSIVATED PER ASTM-A967, NITRIC 2

PACKAGING

- 7. PARTS PACKAGED IN CLEAR, SEALED BAGS
- 8. PARTS PACKAGED IN A MANNER THAT PREVENTS DAMAGE DURING SHIPPING
- 9. BAGS TO BE LABELED WITH FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY

DOCUMENTATION

- 10. CERTIFICATION OF CONFORMANCE TO ACCOMPANY EACH SHIPMENT AND SHALL INCLUDE THE FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY
 - PO NUMBER
 - MATERIAL INFORMATION
 - CONFORMANCE STATEMENT TO DRAWING



DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED .X ± .1 .XX ± .01 .XXX ± .001 ANGLES: ± 3° INTERPRET PER LATEST ASME Y14.5 MATERIAL: 304 SS	 CONFIDENTIAL AND PROPRIETARY <small>THIS DRAWING CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION THAT IS THE SOLE PROPERTY OF SYMMETRY LLC. DISCLOSURE OF SAID INFORMATION DOES NOT CONSTITUTE THE RELEASE OF ANY PROPRIETARY RIGHTS THEREIN</small>	<table style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="3" style="text-align: center; padding: 5px;">3F LCHT - 0.036 x 0.030 - 0.010 Pitch, 65 Cut 15 Uncut (4.5 CPR)</td> </tr> <tr> <td style="width: 10%; padding: 5px;">SIZE B</td> <td colspan="2" style="padding: 5px;">PART NUMBER: SY-026520</td> </tr> <tr> <td style="padding: 5px;">DO NOT SCALE</td> <td style="padding: 5px;">SCALE 5:1</td> <td style="padding: 5px;">SHEET 1 OF 1</td> </tr> </table>	3F LCHT - 0.036 x 0.030 - 0.010 Pitch, 65 Cut 15 Uncut (4.5 CPR)			SIZE B	PART NUMBER: SY-026520		DO NOT SCALE	SCALE 5:1	SHEET 1 OF 1
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