

NOTES: UNLESS OTHERWISE SPECIFIED

DIMENSION

- LASER CUT PATTERN
 - INTERRUPTED SPIRAL CUT PATTERN
 - LASER CUT KERF = 0.0012 ± 0.0003 [0.0254MM]
 - PITCH = 0.007 [0.178MM]
 - CUT ANGLE = 80°
 - UNCUT ANGLE = 22.85°
 - CPR = 3.5

RAW MATERIAL

- 4G-XTW STANDARD GAUGE AND TOLERANCING
- 304 SS, FULL HARD

CLEANING AND PASSIVATION

- PARTS FREE OF OIL, DIRT, CONTAMINATION, ETC.
- PARTS CLEANED PER ASTM A380
- PARTS PASSIVATED PER ASTM-A967, NITRIC 2

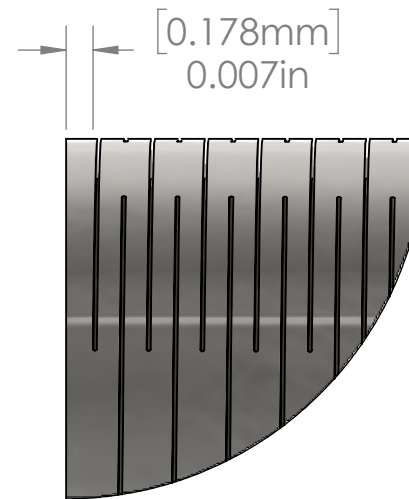
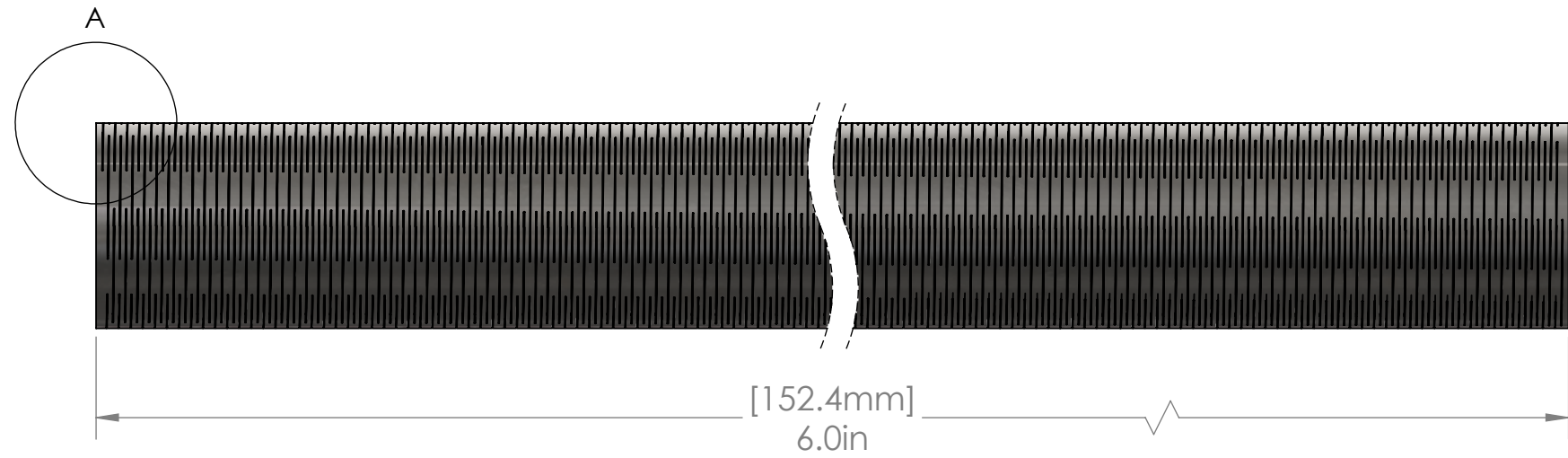
PACKAGING

- PARTS PACKAGED IN CLEAR, SEALED BAGS
- PARTS PACKAGED IN A MANNER THAT PREVENTS DAMAGE DURING SHIPPING
- BAGS TO BE LABELED WITH FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY

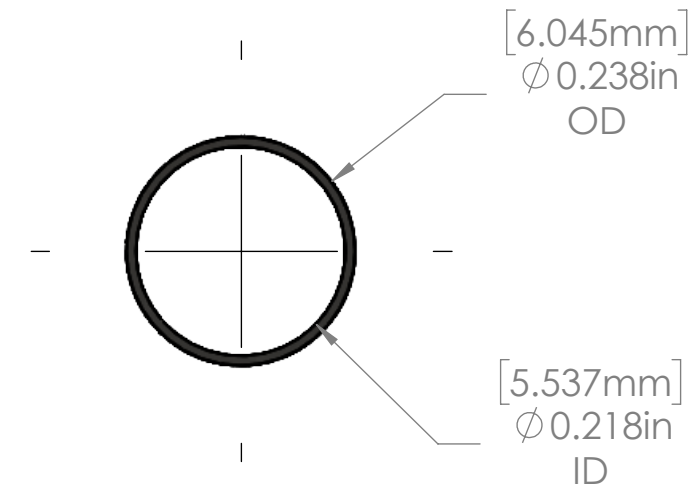
DOCUMENTATION

- CERTIFICATION OF CONFORMANCE TO ACCOMPANY EACH SHIPMENT AND SHALL INCLUDE THE FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY
 - PO NUMBER
 - MATERIAL INFORMATION
 - CONFORMANCE STATEMENT TO DRAWING

INTERRUPTED SPIRAL CUT PATTERN



DETAIL A
SCALE 20 : 1



DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED

.X ± .1
.XX ± .01
.XXX ± .001
ANGLES: ± 3°

INTERPRET PER LATEST ASME Y14.5

MATERIAL: 304 SS



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19F LCHT - 0.238 x 0.218 - 0.007
Pitch, 80 Cut 22.85 Uncut (3.5 CPR)

SIZE B PART NUMBER: **SY-028010**

DO NOT SCALE SCALE 5:1 SHEET 1 OF 1