

NOTES: UNLESS OTHERWISE SPECIFIED

DIMENSION

1. LASER CUT PATTERN
 - INTERRUPTED SPIRAL CUT PATTERN
 - LASER CUT KERF = 0.0012 ± 0.0003 [0.0254MM]
 - PITCH = 0.015 [0.381MM]
 - CUT ANGLE = 80°
 - UNCUT ANGLE = 22.85°
 - CPR = 3.5

RAW MATERIAL

2. 4G-XTW STANDARD GAUGE AND TOLERANCING
3. 304 SS, FULL HARD

CLEANING AND PASSIVATION

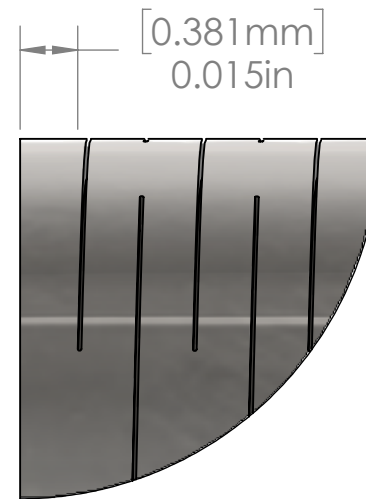
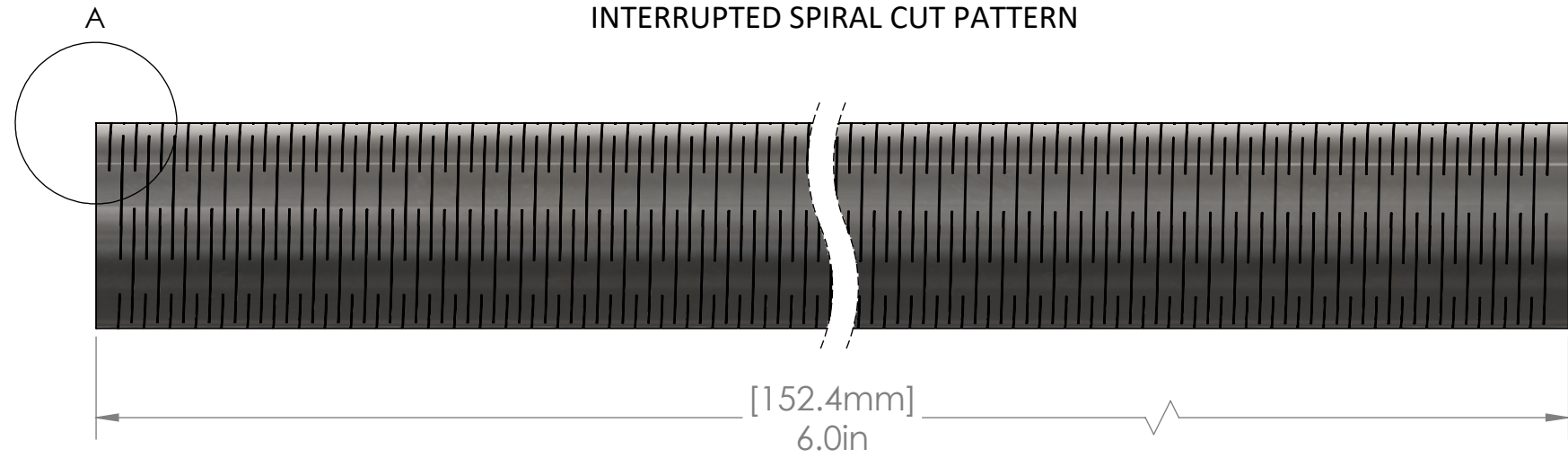
4. PARTS FREE OF OIL, DIRT, CONTAMINATION, ETC.
5. PARTS CLEANED PER ASTM A380
6. PARTS PASSIVATED PER ASTM-A967, NITRIC 2

PACKAGING

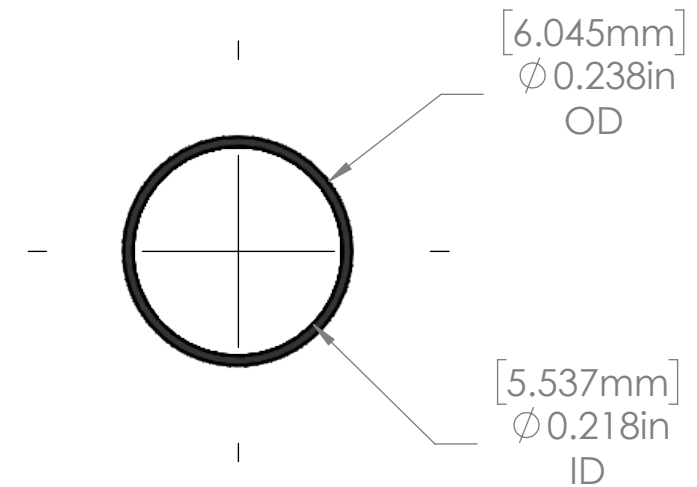
7. PARTS PACKAGED IN CLEAR, SEALED BAGS
8. PARTS PACKAGED IN A MANNER THAT PREVENTS DAMAGE DURING SHIPPING
9. BAGS TO BE LABELED WITH FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY

DOCUMENTATION

10. CERTIFICATION OF CONFORMANCE TO ACCOMPANY EACH SHIPMENT AND SHALL INCLUDE THE FOLLOWING INFORMATION:
 - SUPPLIER NAME
 - SUPPLIER LOT NUMBER
 - SUPPLIER PART NUMBER
 - PART QUANTITY
 - PO NUMBER
 - MATERIAL INFORMATION
 - CONFORMANCE STATEMENT TO DRAWING



DETAIL A
SCALE 20 : 1



DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED

.X ± .1
.XX ± .01
.XXX ± .001
ANGLES: ± 3°

INTERPRET PER LATEST ASME Y14.5

MATERIAL: 304 SS



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19F LCHT - 0.238 x 0.218 - 0.015
Pitch, 80 Cut 22.85 Uncut (3.5 CPR)

SIZE B	PART NUMBER: SY-028070
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DO NOT SCALE	SCALE 5:1	SHEET 1 OF 1
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