

NOTES: UNLESS OTHERWISE SPECIFIED

**DIMENSION**

- 1. LASER CUT PATTERN
  - INTERRUPTED SPIRAL CUT PATTERN
  - LASER CUT KERF =  $0.0012 \pm 0.0003$  [0.0254MM]
  - PITCH = 0.007 [0.178MM]
  - CUT ANGLE =  $65^\circ$
  - UNCUT ANGLE =  $15^\circ$
  - CPR = 4.5

**RAW MATERIAL**

- 2. 8.4 X 0.2 MM STANDARD GAUGE AND TOLERANCING
- 3. 304 SS, FULL HARD

**CLEANING AND PASSIVATION**

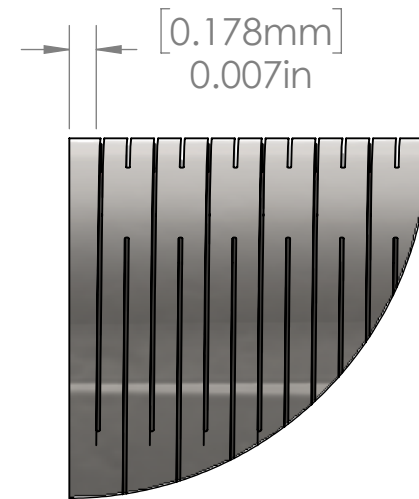
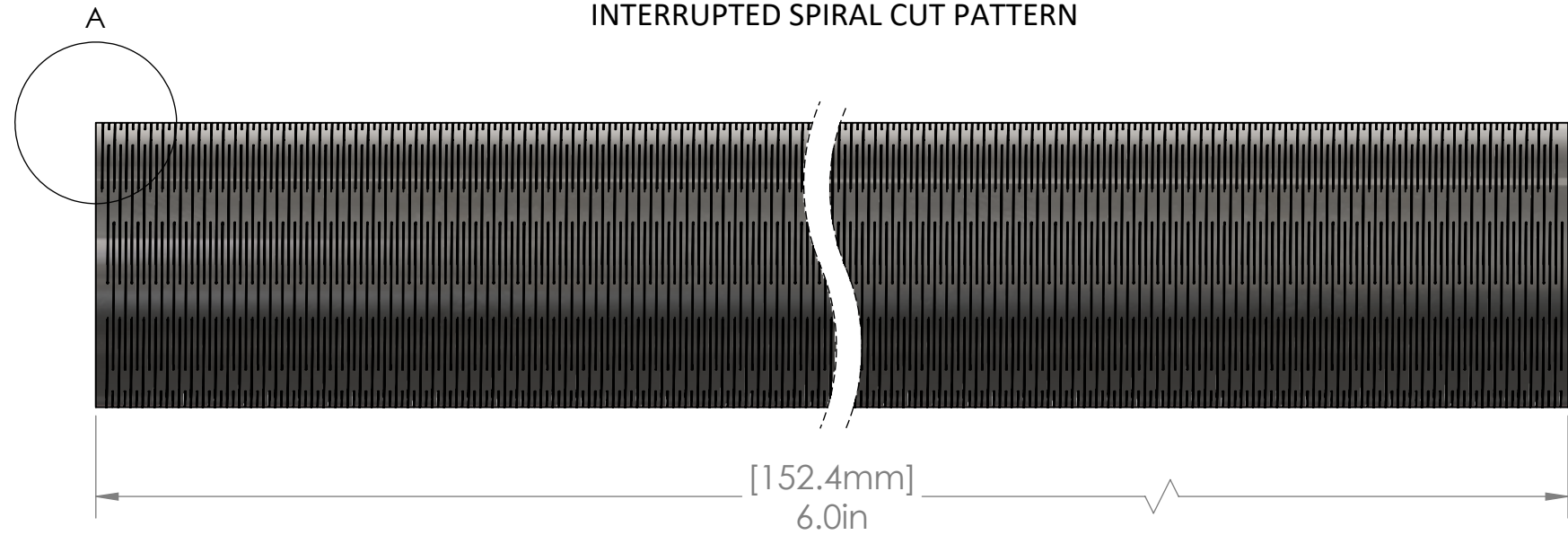
- 4. PARTS FREE OF OIL, DIRT, CONTAMINATION, ETC.
- 5. PARTS CLEANED PER ASTM A380
- 6. PARTS PASSIVATED PER ASTM-A967, NITRIC 2

**PACKAGING**

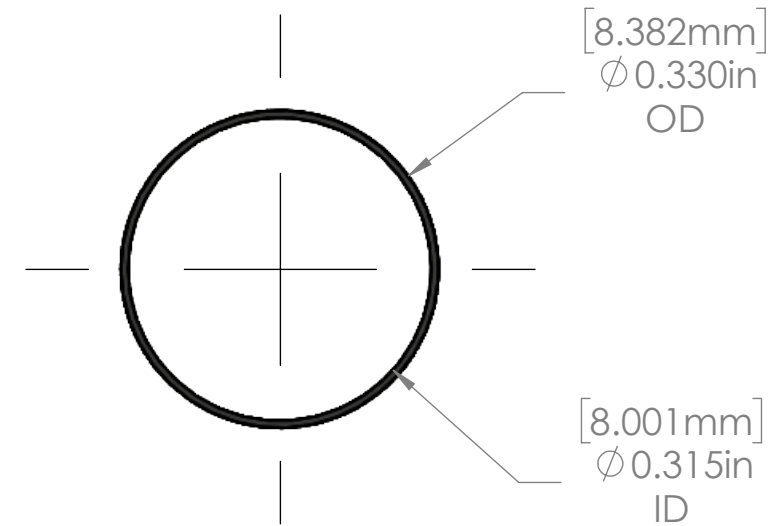
- 7. PARTS PACKAGED IN CLEAR, SEALED BAGS
- 8. PARTS PACKAGED IN A MANNER THAT PREVENTS DAMAGE DURING SHIPPING
- 9. BAGS TO BE LABELED WITH FOLLOWING INFORMATION:
  - SUPPLIER NAME
  - SUPPLIER LOT NUMBER
  - SUPPLIER PART NUMBER
  - PART QUANTITY

**DOCUMENTATION**

- 10. CERTIFICATION OF CONFORMANCE TO ACCOMPANY EACH SHIPMENT AND SHALL INCLUDE THE FOLLOWING INFORMATION:
  - SUPPLIER NAME
  - SUPPLIER LOT NUMBER
  - SUPPLIER PART NUMBER
  - PART QUANTITY
  - PO NUMBER
  - MATERIAL INFORMATION
  - CONFORMANCE STATEMENT TO DRAWING



DETAIL A  
SCALE 20 : 1



DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE SPECIFIED

.X ± .1  
.XX ± .01  
.XXX ± .001  
ANGLES: ± 3°

INTERPRET PER LATEST ASME Y14.5

MATERIAL: 304 SS



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26F LCHT - 0.330 x 0.315 - 0.007  
Pitch, 65 Cut 15 Uncut (4.5 CPR)

SIZE  
B

PART NUMBER:  
**SY-028470**

DO NOT SCALE

SCALE 5:1

SHEET 1 OF 1